



| Parts List | | | | | | |
|------------|-------|-------|------------------------------|-----|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 840 | 6515 | CYLINDER BLOCK ASSEMBLY | 1 | | |
| 2 | 17 | 35465 | PIN, DOWEL - CYLINDER BLOC | 2 | | |
| 3 | 19 | 34270 | PLUG, EXPANSION - CYLINDEF | 3 | | |
| 3 | 19 | 34271 | PLUG, EXPANSION - CYLINDEF | 1 | | |
| - | 19 | 37531 | PLUG, OIL CHANNEL - CYLINDE | 1 | | |
| 4 | 19 | 61747 | PLUG, EXPANSION - CAMSHAF | 1 | | |
| 5 | 19 | 34487 | PLUG, PIPE - CYLINDER BLOCK | 1 | | |
| 7 | 23 | 35168 | BEARING, DISTRIBUTOR PILO | 1 | | |
| 8 | 734 | 4858 | PISTON & PISTON PIN ASS'Y(0 | AR | | |
| 8 | 734 | 4860 | PISTON & PISTON PIN ASS'Y(03 | AR | | |
| 9 | 39 | 67132 | RING, PISTON (STANDARD) | 6 | | |
| 9 | 39 | 67134 | RING, PISTON (.030 O.S.) | AR | | |
| 10&1 | 23 | 43293 | BEARING UNIT, CAMSHAFT | 1 | | |
| 12 | 23 | 85675 | BEARING UNIT, CRANKSHAFT | 6 | | |
| 12 | 23 | 85676 | BEARING UNIT, CRANKSHAFT | AR | | |
| 12 | 23 | 85713 | BEARING UNIT, CRANKSHAFT | AR | | |
| 12 | 23 | 85714 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 85715 | BEARING UNIT, CRANKSHAFT | 1 | | |
| 13 | 23 | 85670 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 85671 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 85718 | BEARING UNIT, CRANKSHAFT | AR | | |
| 13 | 23 | 85719 | BEARING UNIT, CRANKSHAFT | AR | | |
| -- | 15 | 34533 | SHIM UNIT, BEARING CAP - FR | AR | | |
| -- | 15 | 34534 | SHIM UNIT, BEARING CAP - RE | AR | | |
| 16 | 10 | 46717 | BOLT, CRANKSHAFT BEARING | 13 | | |
| 17 | 26 | 58203 | OIL SEAL UNIT, CRANKSHAFT | 1 | | |
| -- | | 34543 | VALVE, BY-PASS - OIL FILTER | 1 | | |